

Grinding Wheels

# IF SERIES



## Superior Grinding Quality

The IF Series in-feed grinding wheels are excellent for processing not only silicon, but also compound semiconductors, ceramics, crystals, and a wide range of other materials. In addition, Disco offers applications and IF Series wheels to match virtually any wafer size or processing requirement.

- Superior finishing quality
- Long-life specification - high wear resistance
- Large product range - able to process compound semiconductor wafers and crystal materials such as LiTaO<sub>3</sub>
- Polypropylene packaging - environmentally friendly



ISO 9001  
JQA-0954



REGISTERED ORGANIZATION  
No. E892 - ISO 14001

## Rough Grinding

A combination of high rigidity vitrified bond and large grits diamonds are employed to achieve a stable grinding process - even for wafers that are layered with oxide or nitride.

VS: Standard vitrified bond wheel

VS202: Low concentration vitrified bond wheel for processing wafers with oxide layers

## Fine Grinding

By using a resin bond, which causes little damage to workpieces, a stable grinding process is attained. As a result, the thickness accuracy (TTV) is improved and process quality, together with wheel life is enhanced. Also, surface roughness is reduced.

B-K01: Enhances grinding quality

B-K02: Enhances wheel life.

B-K04: Standard resin bond wheel

B-K09: Enables high-load processing

## Etched Wafer Grinding (for wafer manufacturers)

Capable of precision grinding to planarize etched wafers.

B-M01: Standard resin bond wheel for grinding etched wafers

## Self Grinding

A maintenance wheel that conditions the flatness of the chuck table's surface

IF-01-1-SG-M2: Self grinding wheel of the standard type

BGT-270 IF-01-1-20/30-V209: Self grinding wheel for wafer manufacturers

## Applications

*Silicon wafers, compound semiconductor wafers, crystal materials for electronics components, etc.*

## Specifications

## Grinding Wheels

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Teeth Line Formation	Wheel Size (mm)
1 Standard	200
9 Circle	300
	400

**IF-01-1-4/6-B-K04 200 x 5.0T x 2.0W**



Grit Size	Bond	Teeth Thickness	Teeth Width
2/4 #4000	Rough Grinding (Z1)	VS	4.0
2/6 #3000		VS202	4.0
4/6 #2000	Fine Grinding (Z2)	B-K01	5.0
4/8 #1700		B-K02	5.0
5/10 #1500		B-K04	5.0
5/12 #1400		B-K09	5.0
8/16 #1200	Etched Wafer Grinding	B-M01	5.0
8/20 #1000			
10/20 #800			
20/30 #600			
30/40 #400			
40/60 #360			
320 #320			
280 #280			

**Tooth dimensions (mm)**  
These two columns reflect standard dimensions; dimensions may be varied to match the customer's specification.

### Standard wheel types<sup>\*1</sup>

Application	Bond	Grit Size								
		2/4	2/6	4/6	4/8	5/10	5/12	8/16	40/60	320
Rough Grinding (Z1)	VS									
	VS202									
Fine Finish Grinding (Z2)	B-K01									
	B-K02									
	B-K04									
	B-K09									
Grinding Etched Wafers	B-M01									

\*1 Please contact a Disco representative for details.

### Note on wheel selection

Processing results depend greatly on the combination of wheels for rough grinding (Z1) and fine grinding (Z2). Disco offers expertise in process development to determine the right wheel for your application. Please contact your Disco representative for details.

### When ordering

Please contact a Disco representative with your product needs such as type, wheel size, and quantity.

When you place the first order with us, please explain application information such as materials to grind, sizes, machine, type, and other specification.

We are ready to help you to determine which is our most appropriate product type for your application.

Due to improvements in our products, it is possible that product specifications may be changed without advanced notice. Please confirm the product specifications with a Disco representative.



### To use these Disco wheels safely...

Please read carefully and follow the instructions below to prevent any accidents or injuries.

- USE a safety cover (nozzle case, cover), equipped as a standard accessory, to avoid injury.
- DO NOT EXCEED the maximum rpm if it is specified.
- FOLLOW the instruction manual of the machine to mount wheel properly.
- DO NOT DROP OR HIT wheels. this may cause wheel breakage or injury.
- Always CHECK the wheel for chipping or any other wheel damage before starting to use the wheel. DO NOT USE the wheel if there is any damage.
- READ the operation manual of the cutting/ grinding equipment before use.
- DO NOT USE a wheel with a modified or customized equipment.
- DO NOT USE a wheel that has a different size from the one recommended for your machine.
- DO NOT USE a wheel for any other purpose than Grinding, Cutting, or Polishing.
- Always USE water or coolant to prevent wheel breakage.

# DISCO



ASIA :  
DISCO HI-TEC (SINGAPORE) PTE., LTD.  
Blk 2 Kaki Bukit Ave.1 #03-06/08 Kaki Bukit  
Industrial Estate Singapore 417938  
Phone:65-6747-3737 Fax: 65-6745-0266

DISCO HI-TEC (MALAYSIA) SDN. BHD.  
Phone:60-3-8024-6588 Fax:60-3-8024-1311  
Penang Regional Office  
Phone:60-4-644-6502 Fax:60-4-645-2285

DISCO HI-TEC (THAILAND) CO., LTD.  
Phone:66-2-6188441 Fax:66-2-6188440

DISCO TECHNOLOGY (SHANGHAI) CO., LTD.  
Area E, 3rd Floor, Building A1 No.381 FuTeXiYi Road,  
WaiGaoQiao Free Trade Zone Shanghai, P. R. China 200131  
Phone:86-21-5866-2516 Fax: 86-21-5866-2517

ASIA AGENT :  
New Tronics Co., Ltd.  
Flat F, 11/F, Vallant Ind. Bldg. 2-12 Au Pui Wan Street,  
Fotan Shantin, N.T. HONG KONG  
Phone:852-26871431 Fax: 852-26874283

Happy Pole, Ltd.  
8th Floor, 8-1, No.41 Section 2, Roosevelt Road Taipei,  
Taiwan R.O.C.  
Phone:886-22-3960651 Fax: 886-22-3943943

Aurotech Systems(Phil's), Inc.  
121 Buencamino Street Alabang, Muntinlupa PHILIPPINES  
Phone:63-2-809-0155 Fax: 63-2-807-7419

D.I. Corporation  
D.I. Building 58-6 Nonhyun-Dong Kangnam-ku, Seoul KOREA  
Phone:82-2-546-5501 Fax:82-2-3446-8087

U.S.A. :  
DISCO HI-TEC AMERICA, INC.  
3270 Scott Blvd. Santa Clara, CA 95054-3011 U.S.A.  
Phone:1-408-987-3776 Fax:1-408-987-3785

Eastern Regional Sales & Service Office  
Phone:1-603-656-9019 Fax:1-603-656-9018  
Southeastern Regional Sales & Service Office  
Phone:1-919-468-6003 Fax:1-919-468-6004  
Central Regional Sales & Service Office  
Phone:1-972-267-9500 Fax:1-972-267-5612

Southwestern Regional Sales & Service Office  
Phone:1-602-431-1412 Fax:1-602-431-1437  
Northwest Regional Sales & Service Office  
Phone:1-503-644-0323 Fax:1-503-643-8108

EUROPE :  
DISCO HI-TEC EUROPE GmbH  
Liebigstrasse 8 D-85551 Kirchheim b.Muenchen Germany  
Phone:49-89-90903-0 Fax:49-89-90903-199

DISCO HI-TEC FRANCE SARL Provence Head Office  
Phone:33-442-910020 Fax:33-442-910029

DISCO HI-TEC U.K. LTD.  
Phone:44-1342-313165 Fax:44-1342-313177

DISCO HI-TEC MOROCCO SARL  
Phone:212-6-136-94-04 Fax:212-22-97-38-88

### DISCO CORPORATION

13-11 Omori-Kita 2-chome, Ota-ku, Tokyo 143-8580, Japan  
Tel:03-4590-1100 Fax:03-4590-1075 • www.disco.co.jp